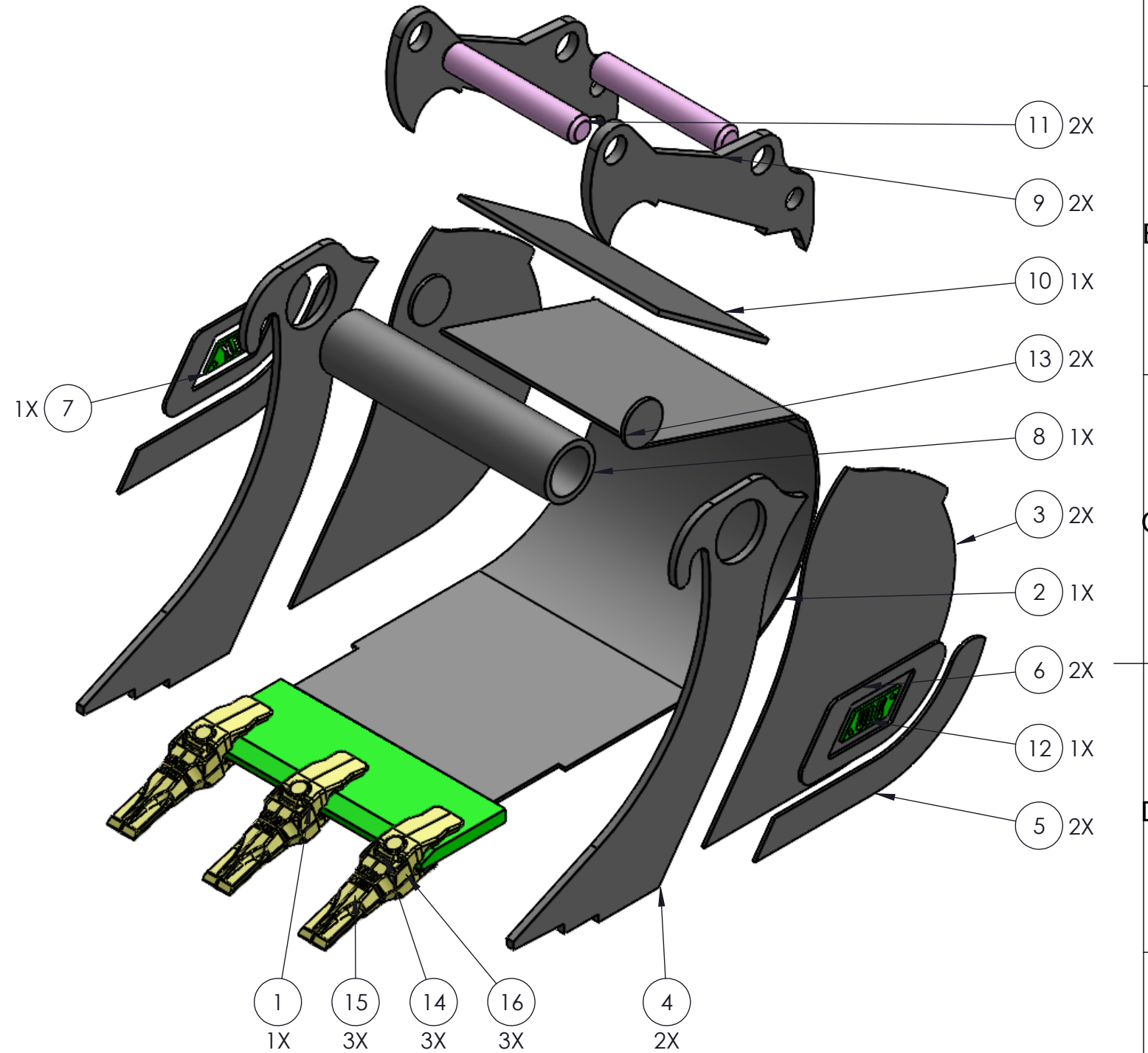
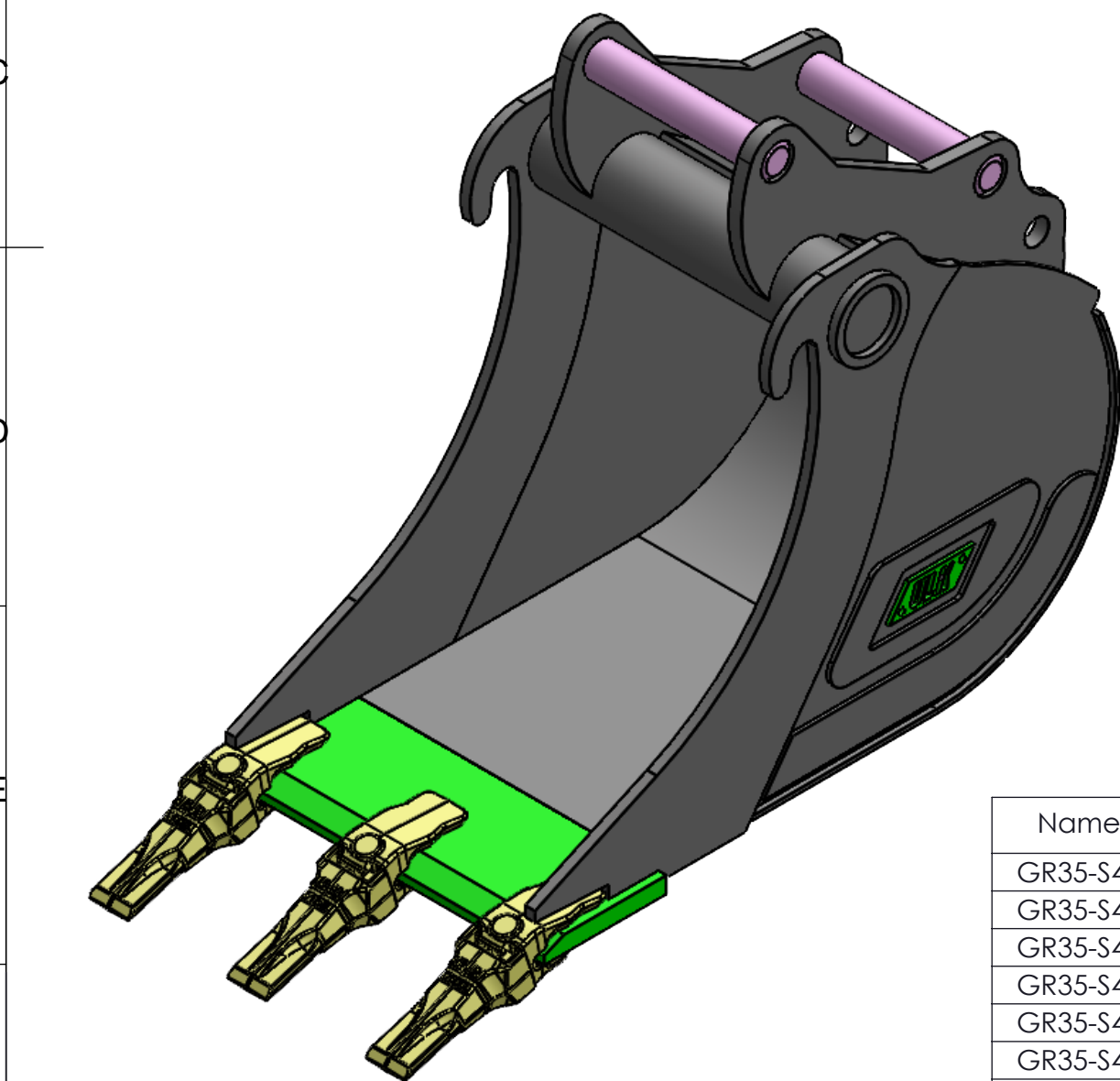


1		2		3	4	5	6	7	8
ITEM NO.	PART NUMBER	Description		QTY.	Dxf name		Weight		
1	GR35-S40-400-01	CUTTING EDGE 150x20x400		1	HB400x-20mmX1-GR35-S40-400-01		9.02		
2	GR35-S40-400-02	SHELL		1	E350-5mmx1-GR35-S40-400-02		15.89		
3	GR35-S40-400-03	SIDE BOTTOM PLATE		2	E350-5mmX2-GR35-S40-400-03		4.74		
4	GR35-S40-400-04	SIDE BLADE		2	E350-12mmX2-GR35-S40-400-04		7.22		
5	GR35-S40-400-05	LOWER KICK PLATE		2	E350-5mmX2-GR35-S40-4000-05		0.82		
6	GR35-S40-400-06	SIDE WEAR PLATE		2	E350-5mmX2-GR35-S40-400-06		0.56		
7	GR35-S40-400-07	ULK LOGO		1	E350-5mmX1-GR35-S40-400-07		0.07		
8	GR35-S40-400-08	PIPE ID69XOD89X400L		1			7.79		
9	GR35-S40-400-09	EAR PLATE		2	E350-16mmX2-GR35-S40-400-09		4.95		
10	GR35-S40-400-10	TOP PLATE		1	E350-8mmX1-GR35-S40-4000-10		5.35		
11	GR35-S40-400-11	PIN DIA40X234		2			2.28		
12	GR35-S40-400-12	ULK LOGO		1	E350-5mmX1-GR35-S40-400-12		0.07		
13	GR35-S40-400-13	END CAP		2	E350-6mmX2-GR35-S40-400-13		0.17		
14	V17 ADAPTOR	ESCO SUPER-V TOOTH ADAPTOR V17		3			1.78		
15	V17SYL	ESCO SUPER-V TOOTH POINTER V17		3			1.11		
16	V17PN	ESCO V17 TOOTH PIN		3			0.04		



Name	Width (mm)	Weight (kg)	Capacity (CUM)	GET TYPE	QTY
GR35-S40	300	78.5	0.060	V17 SYL	3
GR35-S40	400	88.5	0.087	V17 SYL	3
GR35-S40	450	96.4	0.101	V17 SYL	4
GR35-S40	500	101.4	0.115	V17 SYL	4
GR35-S40	600	111.4	0.144	V17 SYL	4
GR35-S40	700	124.3	0.173	V17 SYL	5
GR35-S40	800	134.3	0.202	V17 SYL	5
GR35-S40	900	147.2	0.231	V17 SYL	6

MACHINING TOLERANCES:

0	±0.50mm
0.0mm	±0.30mm
0.00mm	±0.20mm
0.000mm	±0.10mm
ANGULAR:	±0.50

SURFACE FINISH Ra 3.2 MICRO mm U.N.O.
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°
ALL DIMENSIONS ARE IN MM.
TIGHTENING TORQUES ACCORDING TO EG-002- U.O.N

FABRICATION TOLERANCES

LINEAR DIMENSIONS 0 to 500mm	±0.5mm
LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
ANGULAR	±0.5mm

PLATE THICKNESS & SECTION SIZE TO BE WITHIN
NORMAL AS1365 TOLERANCES U.O.N.
WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014
ALL WELD SIZES ARE FINAL
ALL INSPECTIONS TO BE VISUAL & DIMENSIONAL U.O.N.
SURFACE PROTECTION AS PER PROJECT SPECIFICATION

TITLE: STANDARD RETRO BUCKET 3.5T-0.087M3

DO NOT SCALE DRAWING IF IN DOUBT, ASK

SCALE: 1:50

DRW BY: HK, 23/06/2025, DWG No. GR35-S40-400

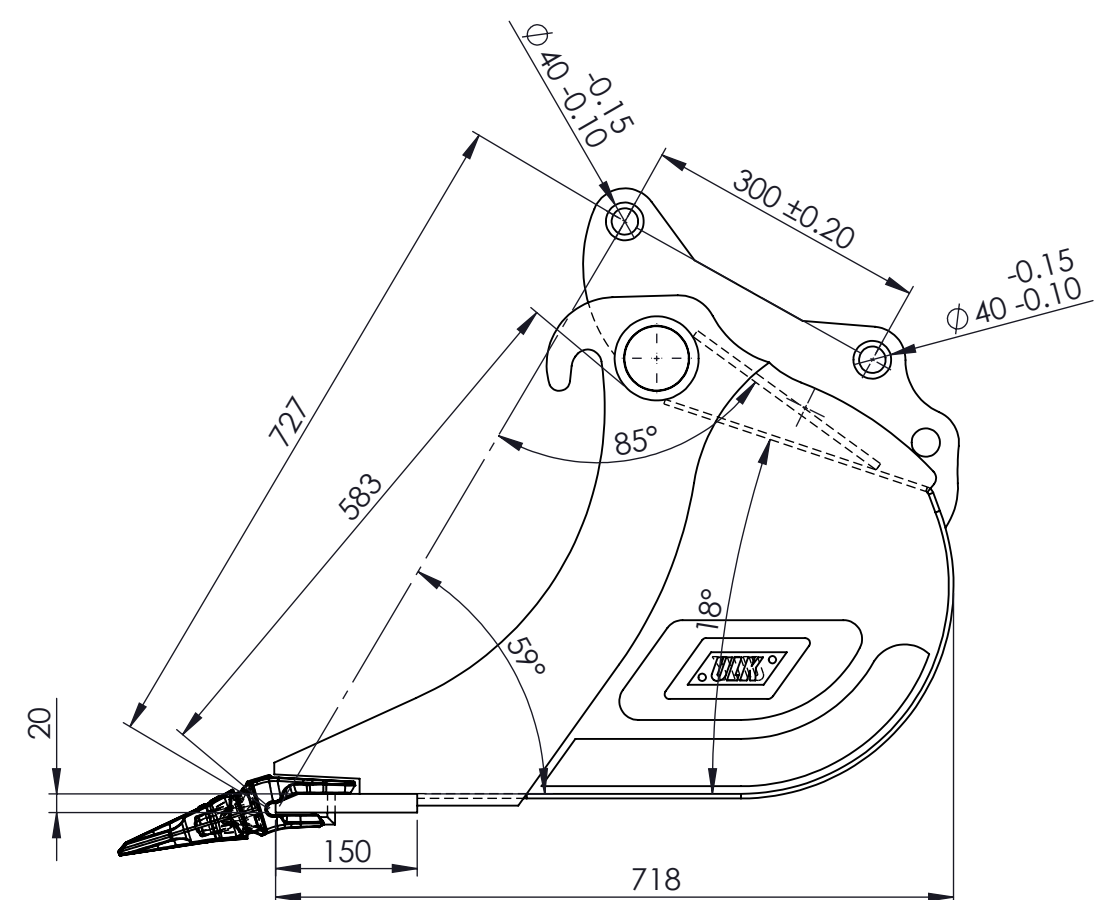
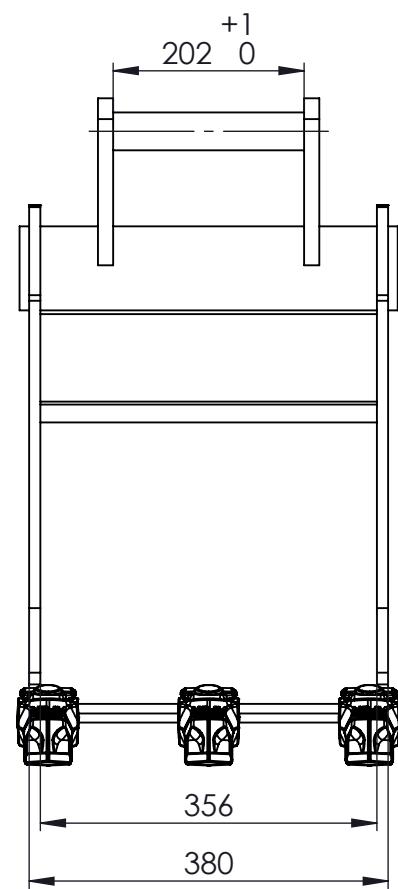
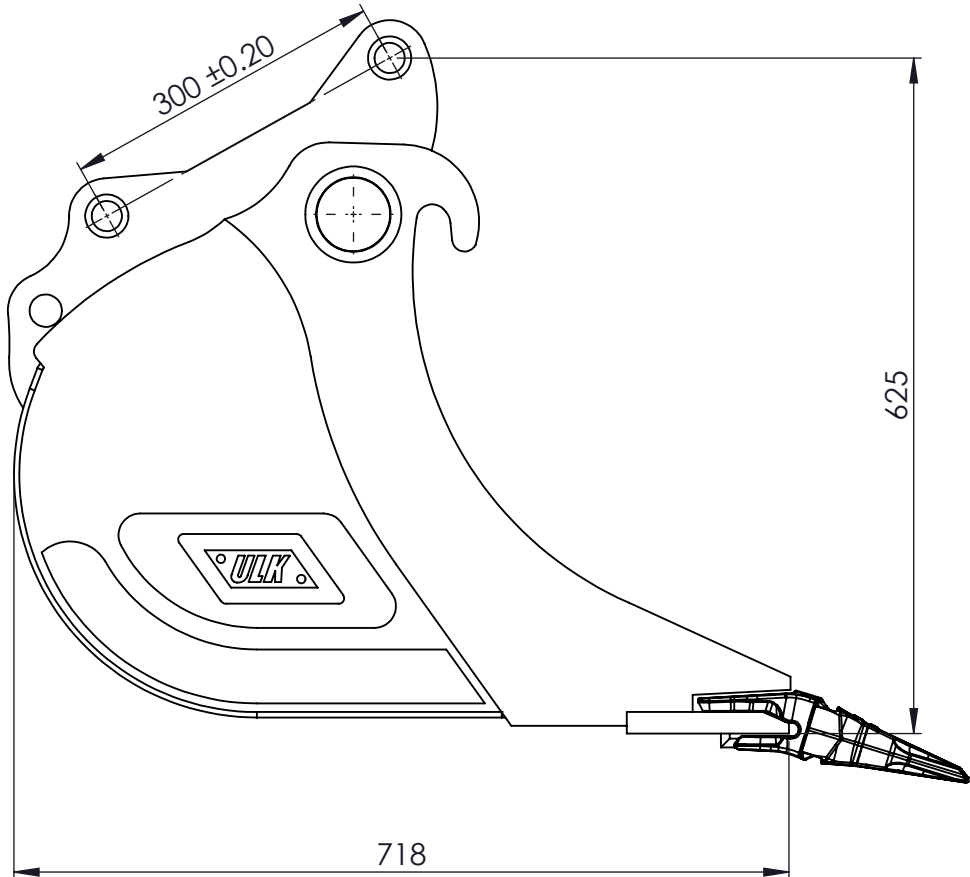
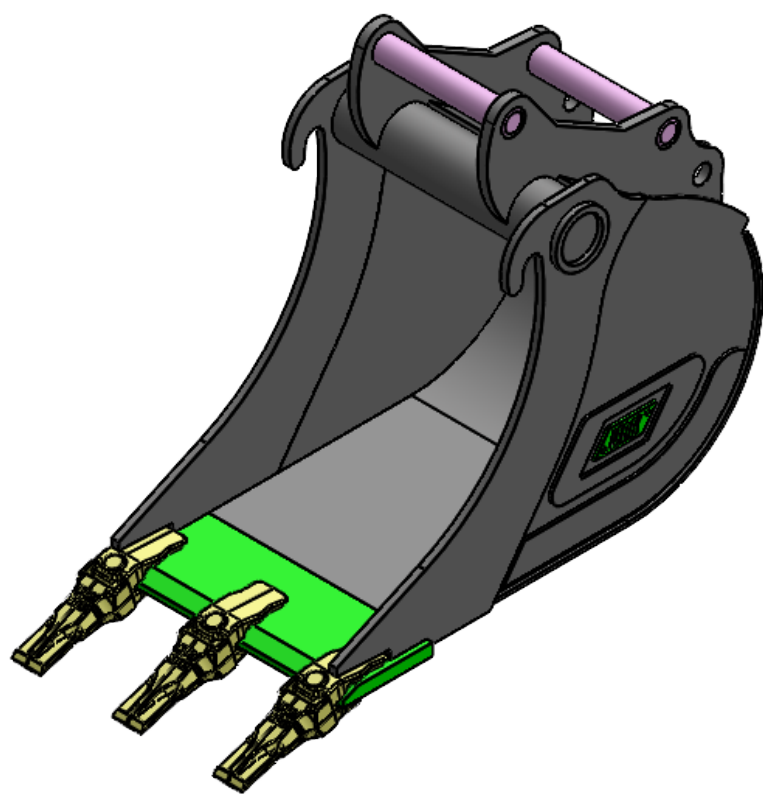
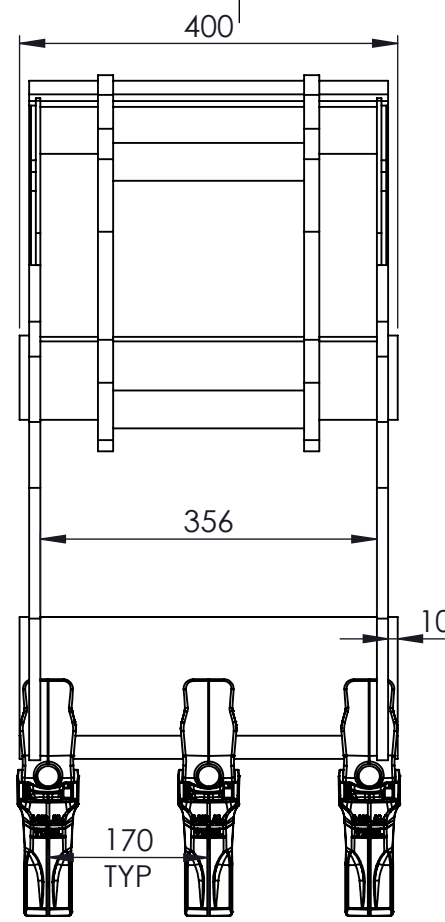
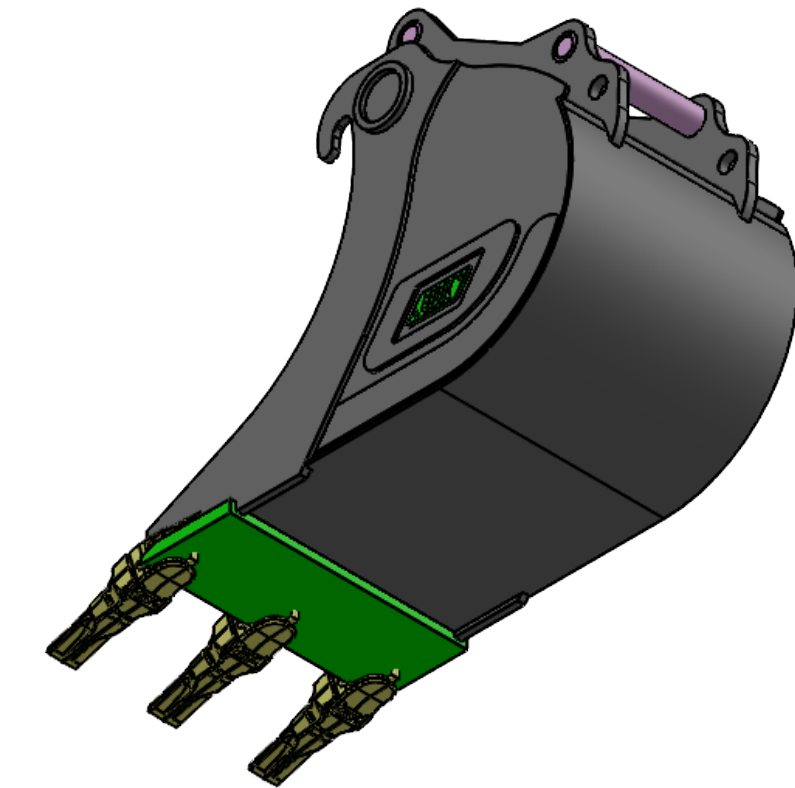
CKD & APP BY:

MAT'L: REFER BOM, WEIGHT (KGS): 88.47

SIZE: A4, SHEETS: 1 OF 2

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XX			XX		
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY



MACHINING TOLERANCES:		FABRICATION TOLERANCES	
0	±0.50mm	LINEAR DIMENSIONS 0 to 500mm	±0.5mm
0.0mm	±0.30mm	LINEAR DIMENSIONS 501mm to 1500mm	±1.0mm
0.00mm	±0.20mm	LINEAR DIMENSIONS > 1501mm TO BE WITHIN	±2.0mm
0.000mm	±0.10mm	ANGULAR	±0.5mm
ANGULAR:	±0.50	PLATE THICKNESS & SECTION SIZE TO BE WITHIN	
SURFACE FINISH Ra 3.2 MICRO mm U.N.O.		NORMAL AS1365 TOLERANCES U.O.N.	
BREAK ALL SHARP CORNERS TO 0.2-0.4x45°		WELDING SYMBOLS AND WELDING ACCORDING TO AS 1554.1:2014	
ALL DIMENSIONS ARE IN MM.		ALL WELD SIZES ARE FINAL	
TIGHTENING TORQUES ACCORDING TO EG-002: U.O.N		SURFACE PROTECTION AS PER PROJECT SPECIFICATION	
TITLE: STANDARD RETRO BUCKET 3.5T-0.087M3		DO NOT SCALE DRAWING IF IN DOUBT, ASK	
SCALE: 1:50		MAT'L: REFER BOM	WEIGHT (KGS): 88.47
SIZE: A4		SHEETS: 2 OF 2	

XX		XX			
ZONE	REV.	DESCRIPTION	CHANGE DOC.	DATE	APPROVED BY

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